APPROVAL SHEET

WF25Q/R_Q, WF20Q/R_Q, WF10Q/R_Q, WF12Q/R_Q, WF08Q/R_Q, WF06Q/R_Q, WF04Q/R_Q.

±1%,±0.5%,±0.25%,±0.1%,±0.05%.

TC50.TC25.

High Precision Power Thin Film Chip Resistor

Size 2512, 2010, 1210, 1206, 0805, 0603, 0402.

Automotive Grade AEC Q200 Qualified

RoHS Exemption free and Lead free products

Halogen free

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RoHS COMPLIANT

Pb Pb-Free

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FEATURES

1. SMD metal film resistor
2. High reliability and stability of 0.5% and below per customer request
3. High performance of TCR: 50 & 25 ppm/°C and below per customer request
4. Low current noise
5. RoHS compliant and lead free
6. Automotive Grade AEC Q200 Qualified

APPLICATIONS

- Automotive
- Medical equipment
- Measuring instrument
- Communication devices
- Electronic devices

DESCRIPTION

The resistors are constructed in a high grade ceramic body (aluminum oxide). Internal metal electrodes are added at each end and connected by a resistive layer that is applied to the top surface of the substrate. The composition of the resistive layer is adjusted to give the approximate resistance required and the value is trimmed to nominated value within tolerance which controlled by laser trimming of this resistive layer.

The resistive layer is covered with a protective coat. Finally, the two external end terminations are added. For environmental soldering issue, the outer layer of these end terminations is a Lead-free solder .

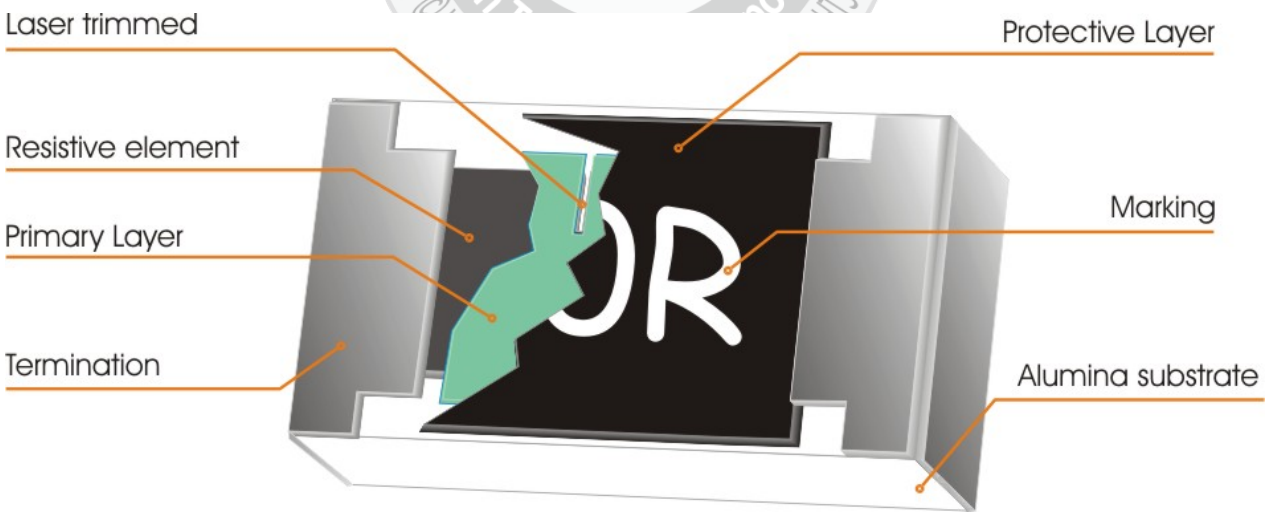


Fig 1. Construction of Chip-R WFxx_Q

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QUICK REFERENCE DATA

Item	General Specification						
Series No.	WF25 Q&R_Q	WF20 Q&R_Q	WF10 Q&R_Q	WF12 Q&R_Q	WF08 Q&R_Q	WF06 Q&R_Q	WF04 Q&R_Q
Size Code	2512 (6432)	2010 (5025)	1210 (3225)	1206 (3216)	0805 (2012)	0603 (1608)	0402 (1005)
Resistance Tolerance	±1.0%, ±0.5%, ±0.25%, ±0.1%, ±0.05%						
Resistance Range	10Ω ~ 1.5MΩ	10Ω ~ 1.5MΩ	10Ω ~ 1MΩ	4.7Ω ~ 1MΩ	4.7Ω ~ 1MΩ	4.7Ω ~ 330KΩ	10Ω ~ 100KΩ
TCR	± 50 / ± 25 ppm/°C						
Max. Dissipation at T_{amb}=70°C	1W	3/4W	2/5W	1/4W	1/8W	1/10W	1/10W
Max. Operation Voltage	200V	200V	200V	200V	150V	75V	50V
Max. Overload Voltage	400V	400V	400V	400V	300V	150V	100V
Operating Temperature	- 55~ +155°C						

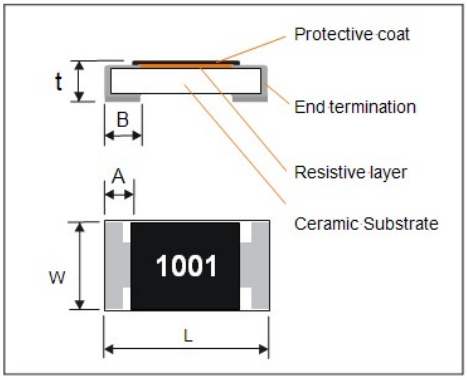
Note :

1. This is the maximum voltage that may be continuously supplied to the resistor element, see “IEC publication 60115-8”
2. Max. Operation Voltage : So called RCWV (Rated Continuous Working Voltage) is determined by

$$RCWV = \sqrt{Rated\,Power \times Resistance\,Value}$$ or Max. RCWV listed above, whichever is lower.

DIMENSIONS:(unit:mm)

Type	WF25_Q	WF20_Q	WF10_Q	WF12_Q	WF08_Q	WF06_Q	WF04_Q
L	6.35 ± 0.10	5.00 ± 0.10	3.10 ± 0.10	3.05 ± 0.15	2.00 ± 0.10	1.55 ± 0.10	1.00 ± 0.10
W	3.20 ± 0.15	2.50 ± 0.15	2.60 ± 0.15	1.55 ± 0.15	1.25 ± 0.10	0.80 ± 0.10	0.50 ± 0.05
A	0.60 ± 0.20	0.60 ± 0.20	0.50 ± 0.20	0.40 ± 0.20	0.25 ± 0.20	0.25 ± 0.15	0.30 ± 0.15
B	0.90 ± 0.25	0.60 ± 0.25	0.50 ± 0.20	0.40 ± 0.20	0.40 ± 0.20	0.30 ± 0.15	0.30 ± 0.15
t	0.55 ± 0.10	0.55 ± 0.10	0.55 ± 0.10	0.55 ± 0.15	0.50 ± 0.15	0.45 ± 0.15	0.30 ± 0.05



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CATALOGUE NUMBERS

The resistors have a catalogue number starting with .

WF06	Q	1020	B	T	L	Q
Size code WF25: 2512 WF20: 2010 WF10: 1210 WF12: 1206 WF08: 0805 WF06: 0603 WF04: 0402	**Type code** Q:TCR =±50 ppm R:TCR =±25 ppm & High power	**Resistance code** E24+E192: 3 significant digits followed by no. of zeros 82Ω =82R0 102Ω =1020 37.4KΩ =3742	**Tolerance** A : ±0.05% B : ±0.10% C : ±0.25% D : ±0.50% F : ±1.00%	**Packaging code** T : 7" Reel & Taped A :7" reel 15Kpcs only for 0402 D :7" reel 20Kpcs only for 0402 Q :10" Reeled taping G :13" Reeled taping	**Termination code** L : lead free	**Special code** Q : Automotive Grade AEC Q200 Qualified

Standard packaging quantity/units (pcs) :

1. Reeled tape packaging: 8mm width paper taping.
   5,000pcs per 7" reel; 10,000pcs per 10" reel; 20,000pcs per 13" reel for 1210, 1206, 0805, 0603 size
   10,000pcs per 7" reel; 70,000pcs per 13" reel for 0402 size

2. Reeled tape packaging: 12mm width plastic taping
   4,000pcs per 7" reel; 8,000pcs per 10" reel;16,000pcs per 13" reel for 2512, 2010 size

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MARKING

- **No marking for 0402 size**
- **3 digits marking for 0603 size**

<table>
<tr><td>Nominal resistance</td><td>Description</td></tr>
<tr><td>1.E24 series</td><td>2 significant digits followed by No. of zeros.
Example
<table>
<tr><td>RESISTANCE</td><td>4.7Ω</td><td>47Ω</td><td>470Ω</td><td>4K70</td><td>47K0</td><td>470K</td><td>4M70</td></tr>
<tr><td>3 digits marking</td><td>4R7</td><td>470</td><td>471</td><td>472</td><td>473</td><td>474</td><td>475</td></tr>
</table></td></tr>
<tr><td>2.E96 series</td><td>The 1st two digit codes are referring to the CODE on the table, the 3rd code is the index of resistance value.
Repeat values between E24 and E96 series, whose marking are based on the E96 CODE table.
<table>
<tr><td>Code</td><td>Z</td><td>Y</td><td>X</td><td>A</td><td>B</td><td>C</td><td>D</td><td>E</td><td>F</td><td>G</td></tr>
<tr><td>Multiplier</td><td>10^{-3}</td><td>10^{-2}</td><td>10^{-1}</td><td>10^{0}</td><td>10^{1}</td><td>10^{2}</td><td>10^{3}</td><td>10^{4}</td><td>10^{5}</td><td>10^{6}</td></tr>
</table>
Example
<table>
<tr><td>RESISTANCE</td><td>1.78Ω</td><td>17.8Ω</td><td>178Ω</td><td>1K78</td><td>17K8</td><td>178K</td><td>1M78</td></tr>
<tr><td>3 digits marking</td><td>25Y</td><td>25X</td><td>25A</td><td>25B</td><td>25C</td><td>25D</td><td>25E</td></tr>
</table></td></tr>
<tr><td>3. Remark</td><td>There is no marking for the items not under E24 and E96 series.</td></tr>
</table>

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E96 CODE table:															
CODE	R value	CODE	R-value	CODE	R-Value	CODE	R-value	CODE	R-value	CODE	R-value	CODE	R-value	CODE	R-value
01	**100**	13	**133**	25	**178**	37	**237**	49	**316**	61	**422**	73	**562**	85	**750**
02	**102**	14	**137**	26	**182**	38	**243**	50	**324**	62	**432**	74	**576**	86	**768**
03	**105**	15	**140**	27	**187**	39	**249**	51	**332**	63	**442**	75	**590**	87	**787**
04	**107**	16	**143**	28	**191**	40	**255**	52	**340**	64	**453**	76	**604**	88	**806**
05	**110**	17	**147**	29	**196**	41	**261**	53	**348**	65	**464**	77	**619**	89	**825**
06	**113**	18	**150**	30	**200**	42	**267**	54	**357**	66	**475**	78	**634**	90	**845**
07	**115**	19	**154**	31	**205**	43	**274**	55	**365**	67	**487**	79	**649**	91	**866**
08	**118**	20	**158**	32	**210**	44	**280**	56	**374**	68	**499**	80	**665**	92	**887**
09	**121**	21	**162**	33	**215**	45	**287**	57	**383**	69	**511**	81	**681**	93	**909**
10	**124**	22	**165**	34	**221**	46	**294**	58	**392**	70	**523**	82	**698**	94	**931**
11	**127**	23	**169**	35	**226**	47	**301**	59	**402**	71	**536**	83	**715**	95	**953**
12	**130**	24	**174**	36	**232**	48	**309**	60	**412**	72	**549**	84	**732**	96	**976**

- **4 digits marking for for 2512, 2010, 1210, 1206, 0805 size:**

For E24/E96 series, each resistor is marked with a four digits code on the protective coating to designate the nominal resistance value. For values below 97Ω6 the R is used as a digit. For values of 100Ω or greater, the first 3 digits are significant, the fourth digit indicates the number of multiple to follow.

No marking for E192 series (non E24/E96 series)

Example

RESISTANCE	1Ω	10Ω	47Ω	470Ω	6800Ω	47000Ω	470000Ω	1000000Ω
4 digits marking	1R00	10R0	47R0	4700	6801	4702	4703	1004

FUNCTIONAL DESCRIPTION

Product characterization

Standard values of nominal resistance are taken from the E192 & E24 series for resistors with a tolerance of ±1.0%, ±0.5%, ±0.25%, ±0.1%, ±0.05%, ±0.02%. The values of the E24/E192 series are in accordance with "IEC publication 60063".

DERATING CURVE:

The power that the resistor can dissipate depends on the operating temperature; see Fig.2

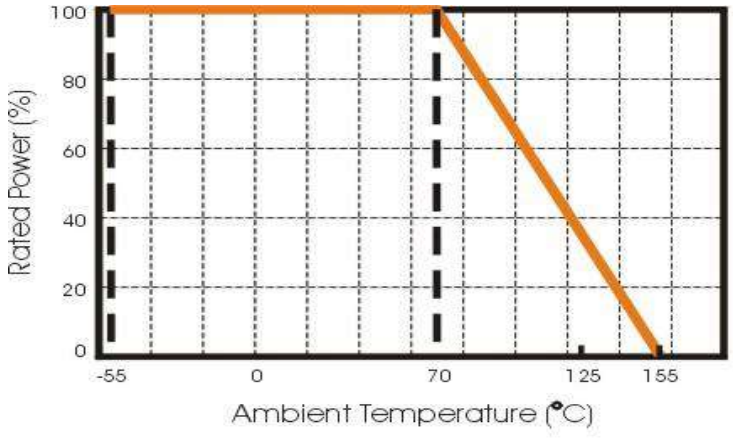


Fig.2 Maximum dissipation in percentage of rated power
As a function of the ambient temperature

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MOUNTING

Due to their rectangular shapes and small tolerances, Surface Mountable Resistors are suitable for handling by automatic placement systems.

Chip placement can be on ceramic substrates and printed-circuit boards (PCBs).

Electrical connection to the circuit is by individual soldering condition.

The end terminations guarantee a reliable contact.

STORAGE AND HANDING CONDITIONS:

1. Products are recommended to be used up within two years since operation date as ensured shelf life. Check solderability in case shelf life extension is needed.
2. To store products with following condition:

   Temperature :5 to 40°C

   Humidity :20 to 70% relative humidity condition MSL 1
3. Caution:

   a. Don't store products in a corrosive environment such as sulfide, chloride gas, or acid.

   It may cause oxdization of electrode, which easily be resulted in poor soldering.

   b. To store products on the shelf and avoid exposure to moisture.

   c. Don't expose products to excessive shock, vibration, direct sunlight and so on.

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SOLDERING CONDITION follows J-STD-020D

The robust construction of chip resistors allows them to be completely immersed in a solder bath of 260°C for 10 seconds. Therefore, it is possible to mount Surface Mount Resistors on one side of a PCB and other discrete components on the reverse (mixed PCBs).

Surface Mount Resistors are tested for solderability at 235°C during 2 seconds within lead-free solder bath. The test condition for no leaching is 260°C for 30 seconds. Typical examples of soldering profile and condition that provide reliable joints without any damage are given in Fig 3. and Table 1.

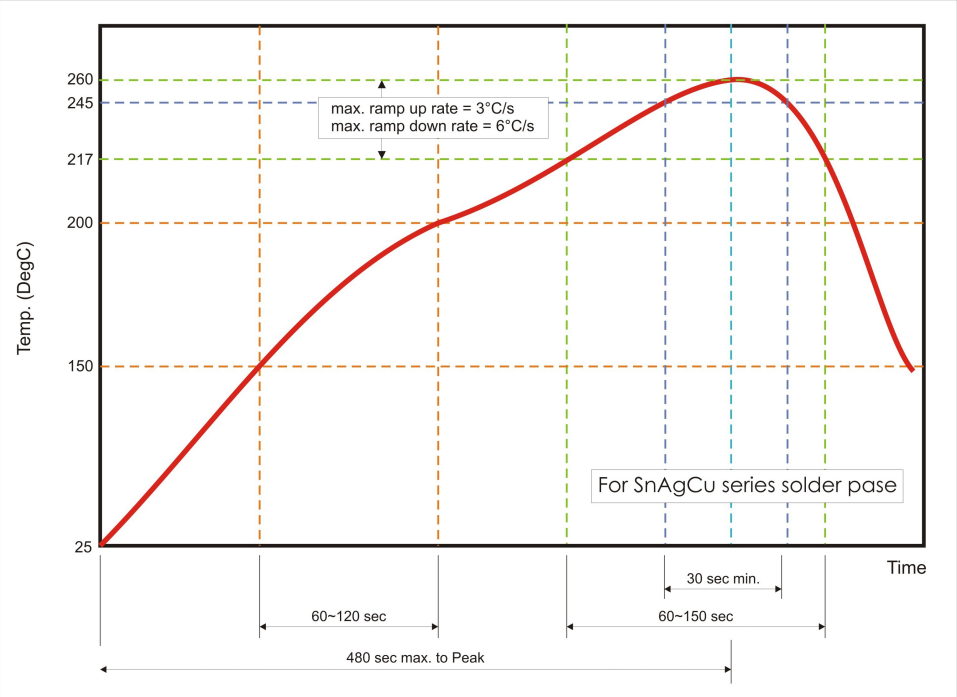


Fig. 3 Infrared soldering profile for Chip Resistors

Table 1. Infrared soldering condition for Chip Resistors

Temperature Condition	Exposure Time
Average ramp-up rate (217°C to 260°C)	Less than 3°C/second
Between 150 and 200°C	Between 60-120 seconds
> 217°C	Between 60-150 seconds
Peak Temperature	260ºC +0/-5°C
Time within 245°C	Min. 30 seconds
Ramp-down rate (Peak to 217°C)	Less than 6°C/second
Time from 25°C to Peak	No greater than 480 seconds

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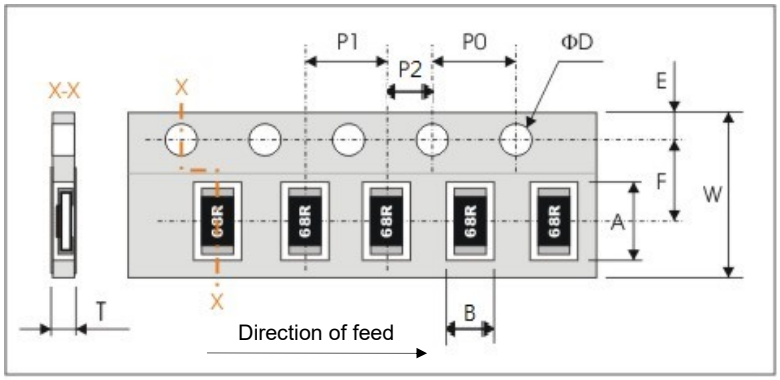
TEST AND REQUIREMENTS

TEST	PROCEDURE	REQUIREMENT
		Resistor
Electrical Characteristics **IEC 60115-1 4.8**	- DC resistance values measurement - Temperature Coefficient of Resistance (T.C.R) Natural resistance change per change in degree centigrade. $\frac{R_2 - R_1}{R_1(t_2 - t_1)} \times 10^6$ (ppm/°C) t_1 : 20°C+5°C-1°C R_1 : Resistance at reference temperature (20°C+5°C/-1°C) R_2 : Resistance at test temperature (-55°C or +125°C)	Within the specified tolerance
Short time overload (S.T.O.L) **IEC60115-1 4.13**	Permanent resistance change after a 5second application of a voltage 2.5 times RCWV or the maximum overload voltage specified in the above list, whichever is less.	ΔR/R max. ±(0.25%+0.05Ω)
Resistance to soldering heat(R.S.H) **MIL-STD-202 Method 210**	Un-mounted chips completely immersed for 10±1second in a SAC solder bath at 260ºC±5ºC	no visible damage Δ R/R max. ±(0.25%+0.05Ω)
Solderability **IEC 60068-2-58**	Un-mounted chips completely immersed for 2±0.5 second in a SAC solder bath at 235 ºC±5 ºC	good tinning (>95% covered) no visible damage
Temperature cycling **MIL-STD-202 Method 107**	Test –55 to 125 ºC / dwell time 30min/ Max transfer time 20sec 1000 cycles	no visible damage ΔR/R max. ±(0.3%+0.05Ω)
Biased Humidity **MIL-STD-202 Method 103**	Test 1000 hours/ at 85ºC /85% RH./ 10% of operation power. Measurement at 24±4 hours after test conclusion	ΔR/R max. ±(0.5%+0.05Ω)
Operational Life **MIL-STD-202 -108**	1000 hours at 125±2°C, loaded with rated power continuously	ΔR/R max. ±(0.5%+0.05Ω)
High Temperature Exposure **MIL-STD-202-108**	1000 hours at 155 ºC, un-powered	ΔR/R max. ±(0.3%+0.05Ω)
Mechanical Shock **MIL-STD-202 Method 213**	1/2 Sine Pulse / 100g Peak / Velocity 12.3ft/sec	ΔR/R max. ±(0.25%+0.05Ω)
Vibration **MIL-STD-202 Method 204**	5 g's for 20 min , 12 cycles each of 3 orientations	ΔR/R max. ±(0.1%+0.05Ω)
Terminal strength **AEC-Q200-006**	1 kg for 60 s	No broken
Board flex **AEC-Q200-005**	Bending 2mm for 60 sec	ΔR/R max. ±(0.1%+0.05Ω)
ESD **AEC-Q200-002**	Test contact 1.0KV (0.5KV for 0402 only)	ΔR/R max. 0402: ±(2%+0.02Ω) 0603: ±(1.5%+0.02Ω) others: ±(0.5%+0.02Ω) No visible damage

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PACKAGING

Tape specifications (unit :mm)

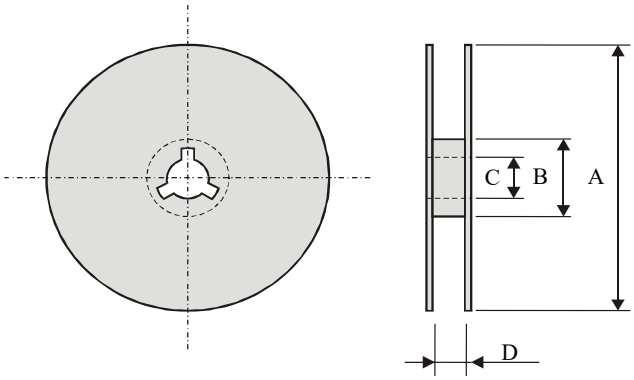


Series No.	Tape	A	B	W	F	E
WF25	Plastic	6.90±0.20	3.60±0.20	12.00±0.30	5.50±0.10	1.75±0.10
WF20	Plastic	5.50±0.20	2.80±0.20	12.00±0.30	5.50±0.10	1.75±0.10
WF12	Paper	3.60±0.20	2.00±0.20	8.00±0.30	3.50±0.20	1.75±0.10
WF10	Paper	3.60±0.20	3.00±0.20	8.00±0.30	3.50±0.20	1.75±0.10
WF08	Paper	2.40±0.20	1.65±0.20	8.00±0.30	3.50±0.20	1.75±0.10
WF06	Paper	1.90±0.20	1.10±0.20	8.00±0.30	3.50±0.20	1.75±0.10
WF04	Paper	1.20±0.10	0.7±0.10	8.00±0.20	3.50±0.05	1.75±0.10

Series No.	P1	P0	P2	ΦD	T
WF25	4.00±0.10	4.00±0.10	2.00±0.10	$\Phi 1.50^{+0.1}_{-0.0}$	Max 1.2
WF20	4.00±0.10	4.00±0.10	2.00±0.10	$\Phi 1.50^{+0.1}_{-0.0}$	Max 1.2
WF12	4.00±0.10	4.00±0.10	2.00±0.10	$\Phi 1.50^{+0.1}_{-0.0}$	Max. 1.0
WF10	4.00±0.10	4.00±0.10	2.00±0.10	$\Phi 1.50^{+0.1}_{-0.0}$	Max. 1.0
WF08	4.00±0.10	4.00±0.10	2.00±0.10	$\Phi 1.50^{+0.1}_{-0.0}$	Max. 1.0
WF06	4.00±0.10	4.00±0.10	2.00±0.10	$\Phi 1.50^{+0.1}_{-0.0}$	0.65±0.05
WF04	2.00±0.10	4.00±0.10	2.00±0.10	$\Phi 1.50^{+0.1}_{-0.0}$	0.45±0.05

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Reel dimensions



WF25 , WF20

Symbol	A	B	C	D
7” reel	Φ178.0±2.0	Φ60.0±1.0	13.0±0.2	14.0±0.5
10” reel	Φ254.0±2.0	Φ100.0±1.0	13.0±0.2	14.0±0.5
13” reel	Φ330.0±2.0	Φ100.0±1.0	13.0±0.2	14.0±0.5

WF12 , WF10 , WF08 , WF06 , WF04

Symbol	A	B	C	D
7” reel	Φ178.0±2.0	Φ60.0±1.0	13.0±0.2	9.0±0.5
10” reel	Φ254.0±2.0	Φ100.0±1.0	13.0±0.2	9.0±0.5
13” reel	Φ330.0±2.0	Φ100.0±1.0	13.0±0.2	9.0±0.5

(unit : mm)

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